



Mercer Metals - Technical Data - Recommended Cleanup or Machining Allowances

FOR MACHINED PARTS SIZE: O.D. INCHES	COLD DRAWN TUBING		HOT ROLLED TUBING	
	MACHING ALLOWANCES ON DIAMETER, INCH		MACHING ALLOWANCES ON DIAMETER, INCH	
	O.D.	I.D.	O.D.	I.D.
Up to 1.500	.020	.020
1.500 to 2.500 Excl.	.025	.025	.045	.045
2.500 to 3.500 Excl.	.035	.035	.060	.060
3.500 to 4.500 Excl.	.045	.045	.075	.075
4.500 to 5.500 Excl.	.055	.055	.085	.085
5.500 to 6.500 Excl.	.070	.070	.115	.115
6.500 to 8.500 Excl.	.080	.080	.125	.125
8.500 to 10.750 Excl.	.100	.100
10.750 to 12.000 Incl.	.125	.125

Disclaimer: The technical information is provided for information only and not for design purposes. Mercer Metals makes no warranty of any kind with respect to the subject matter accuracy.



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